## Tools Technical Datasheets

## Blade

## Recommended tools

## Italdiamant EVOGRES

Available in 300-350-400

$\qquad$

Konig DIAREX UCS
Available in 350-400-450


Dongsin KCBL+KCBL-FL
Available in 350-400-450


## What are the recommended parameters?

| Thickness of the slab | 8 mm | 12 mm | 20 mm | Diameter of the blade ( | m) 300 | 350 | 400 | 450 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Feed speed ( $\mathrm{m} / \mathrm{min}$ ) | 1 | 0,9 | 0,8 | Rotation speed (rpm) | 2200-2500 | 1900-2200 | 1700-1900 | 1500-1700 |
| Speed at the exit ( $\mathrm{m} / \mathrm{min}$ ) | 0,5 | 0,4 | 0,3 |  |  |  |  |  |
| Plunge speed ( $\mathrm{m} / \mathrm{min}$ ) | 0,2 | 0,2 | 0,2 |  |  |  |  |  |
| Speed cutting $45^{\circ}(\mathrm{m} / \mathrm{min})$ | 0,5 | 0,5 | 0,4 |  |  |  |  |  |

## Requirements of my machine


Cooling water flow
focused on the cutting area
Sharpen frequently
the diamond

Support of larger
dimension of the slab
Blade depth 3 to 5 mm
on the cutting bed

## Where can I get these tools?

## Italdiamant

A) In the Cosentino Center of each country
B) By the authorized dealer in your area

## Konig

A) In the Cosentino

Center of each countrys
B) By the authorized
dealer in your area
C) Sales contact
info@j-koenig.de

## Dongsin

A) In the Cosentino

Center of each country
B) By the authorized
dealer in your area

| Quality | High |
| ---: | :--- |
| Maximum feed speed | $2 \mathrm{~m} / \mathrm{min} \bigcirc 1 \mathrm{~m} / \mathrm{min} \bigcirc 0,5 \mathrm{~m} / \mathrm{min}$ |

## Tools Technical Datasheets

## Drill bit

## Recommended tools



Solstone HI Speed
Available in $\varnothing 10,12,16,22,25,38,40$, 50, 55, 60, 65, 70, 80, 90 y 100 mm


## ADI

Available in $\varnothing 10,15,20,25$, $35,40,45$ y 50 mm


## What are the recommended parameters?

Rotation speed (rpm)
4000

## Requirements of my machine



## Where can I get these tools?

ADW
A) In the Cosentino Center of each country
B) By the authorized dealer in your area

Solstone
A) By the authorized dealer in your area

ADI
A) By the authorized dealer in your area

Speed
designed by COSENTINO.

## Tools Technical Datasheets

## Finger bit

## Recommended tools



Dongsin M1
Available in one size


ADI Milling Tool
Available in one size

$\qquad$

## What are the recommended parameters?

| Thickness of the slab | 8 mm | 12 mm | 20 mm |
| :--- | :---: | :---: | :---: |
| Feed speed (mm/min) | 200 | 190 | 180 |
| Speed at the exit (mm/min) | 70 | 70 | 70 |


| Thickness of the slab | 8 mm | 12 mm | 20 mm |
| :--- | :---: | :---: | :---: |
| Rotation speed (rpm) | 4500 | 4500 | 4500 |
| Rotation speed <br> milling tool (rpm) | $6000-7500$ | $6000-7500$ | $6000-7500$ |

## Requirements of my machine

Cooling water flow
focused on the
cutting area

## Where can I get these tools?

## Italdiamant

A) In the Cosentino Center of each country
B) By the authorized dealer in your area

ADW
A) In the Cosentino Center
of each country
B) By the authorized dealer
in your area

Dongsin
B) By the authorized
dealer in your area

ADI
A) In the Cosentino Center
of each country
B) By the authorized
dealer in your area

## Tools Technical Datasheets

## Manual Cutter Blade

## Recommended tools

ADW Epic<br>Available in 115,125 y 180 mm



## Italdiamant Continuos RIM

Available in 125 mm

$\qquad$

| Feed Speed |
| :---: |
| Quality |

## KGS Red K835

Available in 115 y 125 mm


## What are the recommended parameters?

| Diameter of the blade (mm) | 115 | 125 | 180 |
| :--- | :--- | :--- | :--- |

Rotation speed* (rpm) 11000-12000 11000-12000 11000-12000

* The feed speed should be adjusted according to the type of machine and the thickness of the material. Larger thickness will require reduce the feed speed.


## Requirements of my machine



## Where can I get these tools?

## ADW

A) In the Cosentino Center of each country
B) By the authorized dealer in your area

Italdiamant
A) By the authorized dealer in your area

KGS
A) By the authorized dealer in your area

| Quality | High Medium |
| ---: | :--- |
| Feed Speed | High |
| Poor |  |
| Poor |  |

## Adhesive

## Recommended tools



## What are the recommended parameters?

## Requirements of my machine


Apply with a gun and
disposable mouthpiece

The pieces must be
previously clean and dry
Slots in the edges to
improve adhesion

## Where can I get these tools?

## Tenax

A) In the Cosentino Center of each country
B) By the authorized dealer in your area

Integra adhesives
A) By the authorized dealer in your area
B) Sales contact:
contact@integra-adhesives.com

## Akemi

A) By the authorized dealer in your area

| Quality | High Medium $\bigcirc 10 \mathrm{Poor}$ |
| :---: | :---: |
| Drying Time | $30 \mathrm{~min} \bigcirc 90 \mathrm{~min} \bigcirc 150 \mathrm{~min}$ |

